

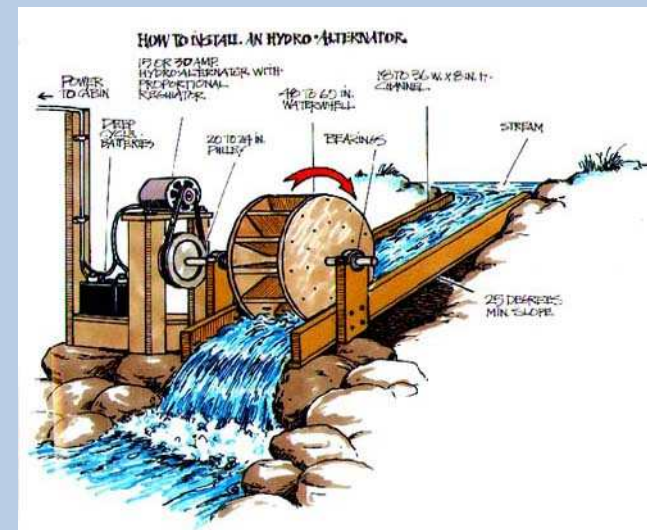


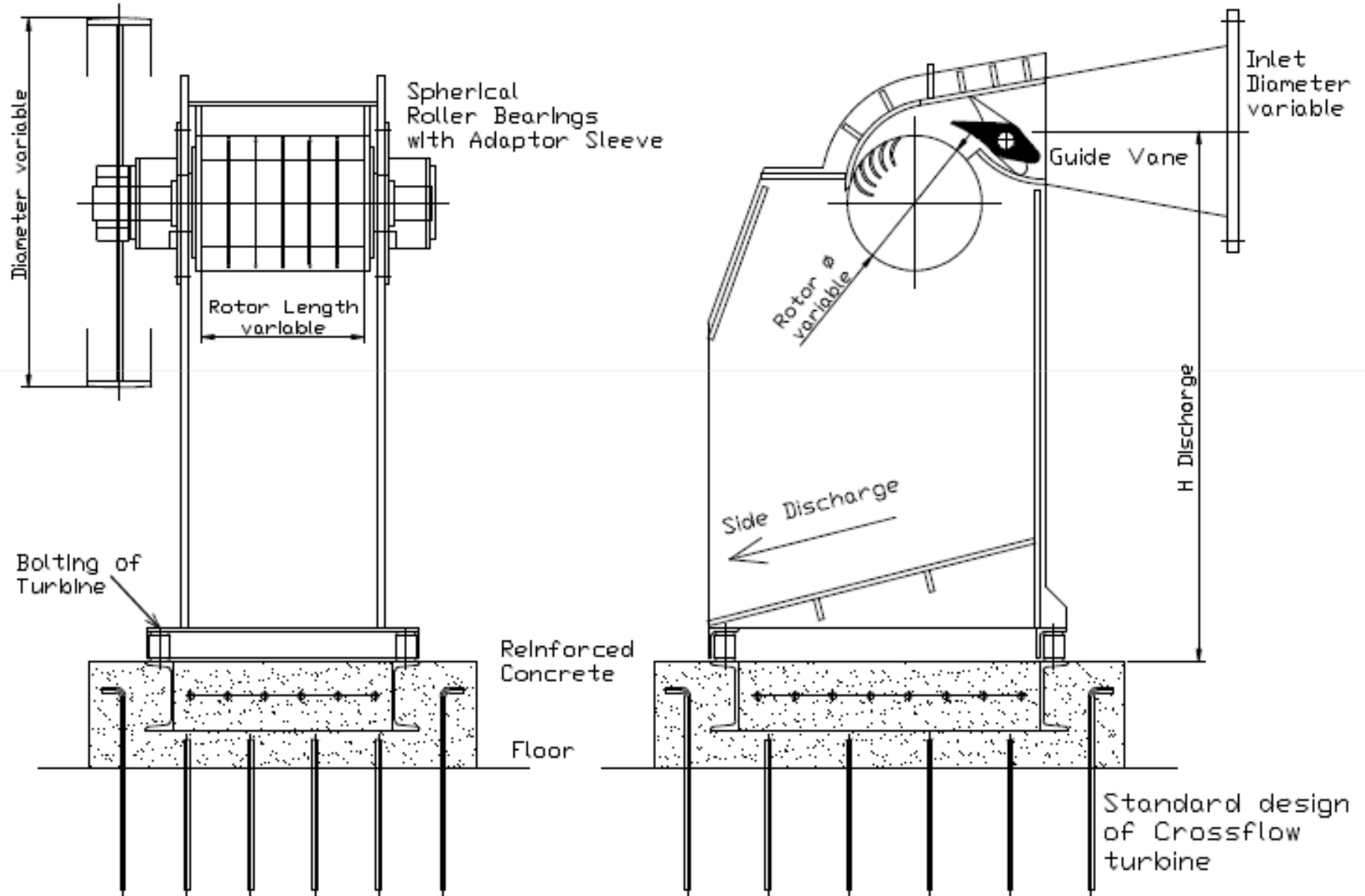
## South Africa Hydropower 2010 16 March 2010

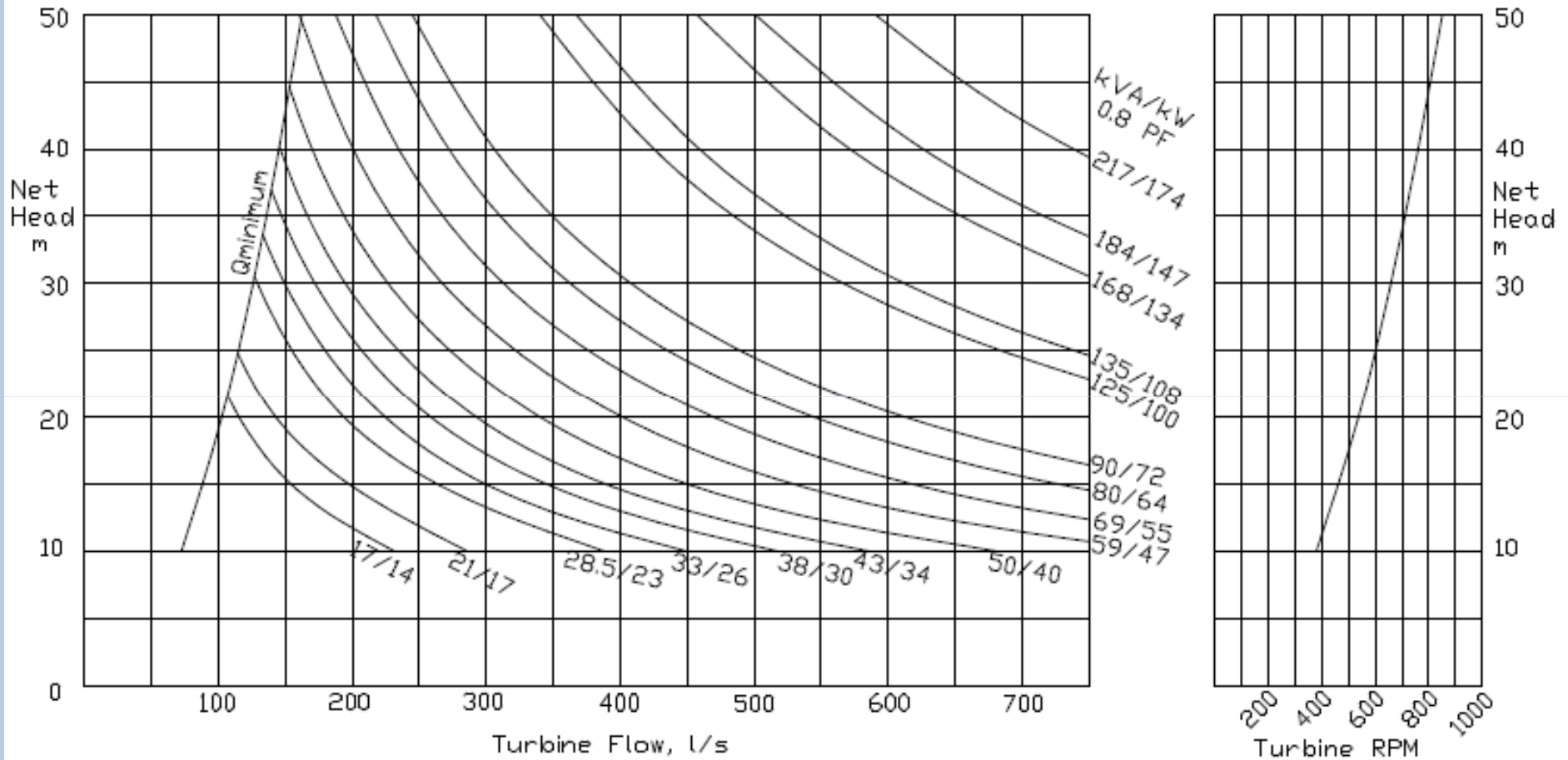
# “Opportunities in the Small Scale Hydropower” Existing Pico, Micro, Mini and Small hydropower

**BWG Hydro**

Presented by :Bruno Graber







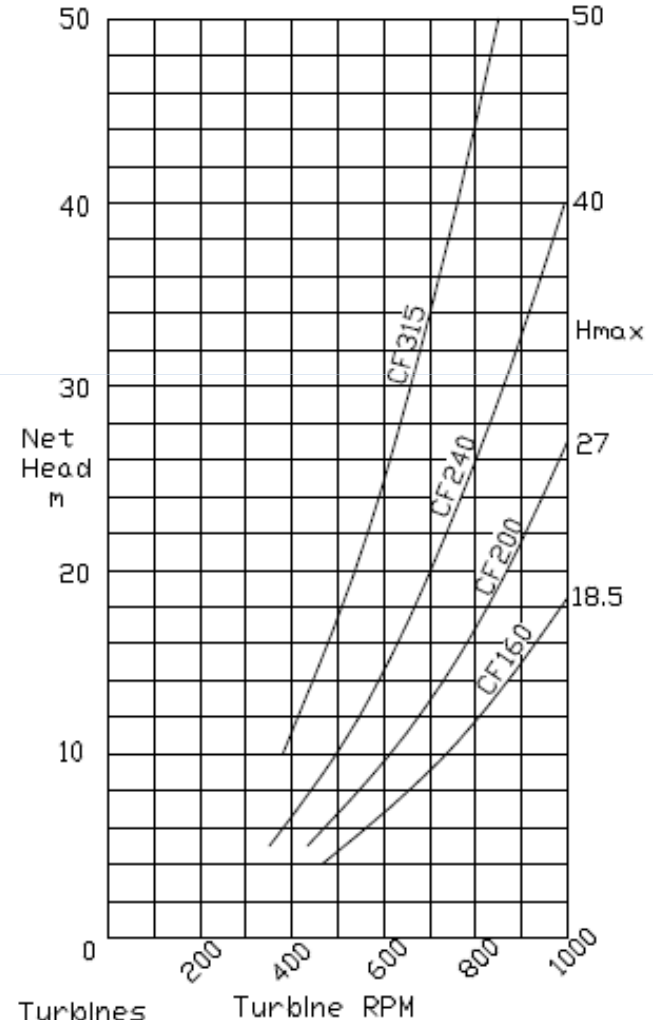
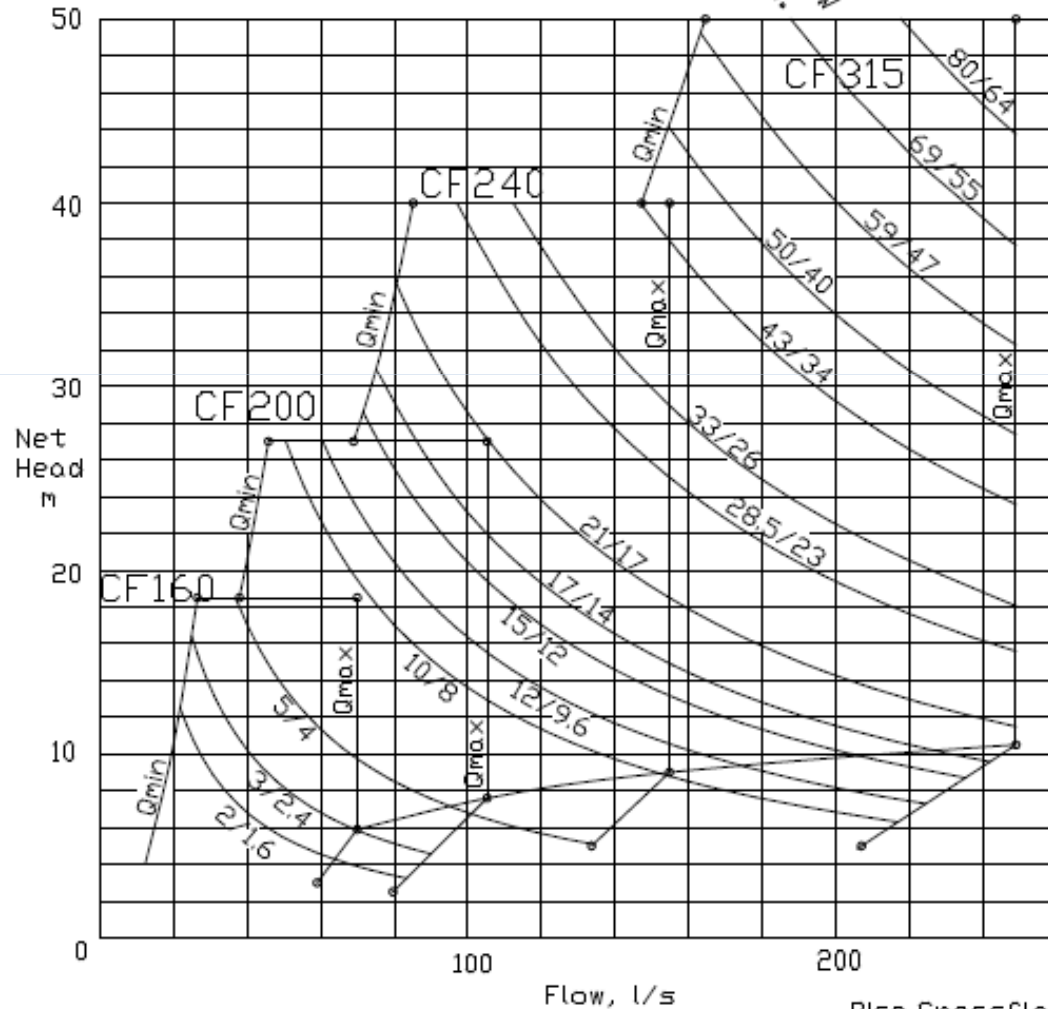
Generators shown are manufactured in RSA by AMAZWI, Wadeville

Micro Cross Flow Turbine: CF315 with Intermediate Discs  
Performance Field



Generators:  
 17 to 80 kVA from RSA  
 2 to 15 kVA from China

Generator  
 Power  
 kVA / kW  
 $\eta = 80\%$





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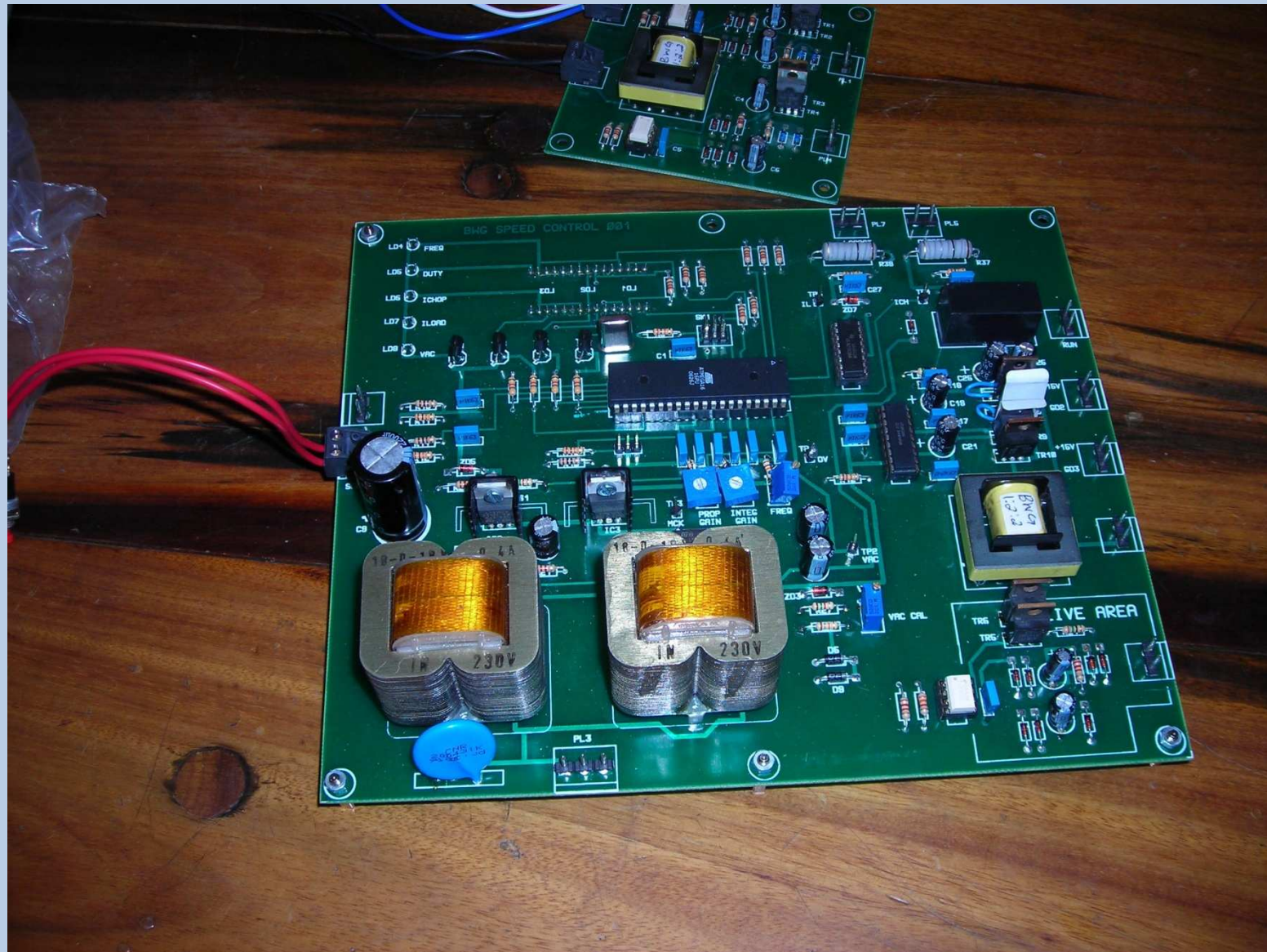
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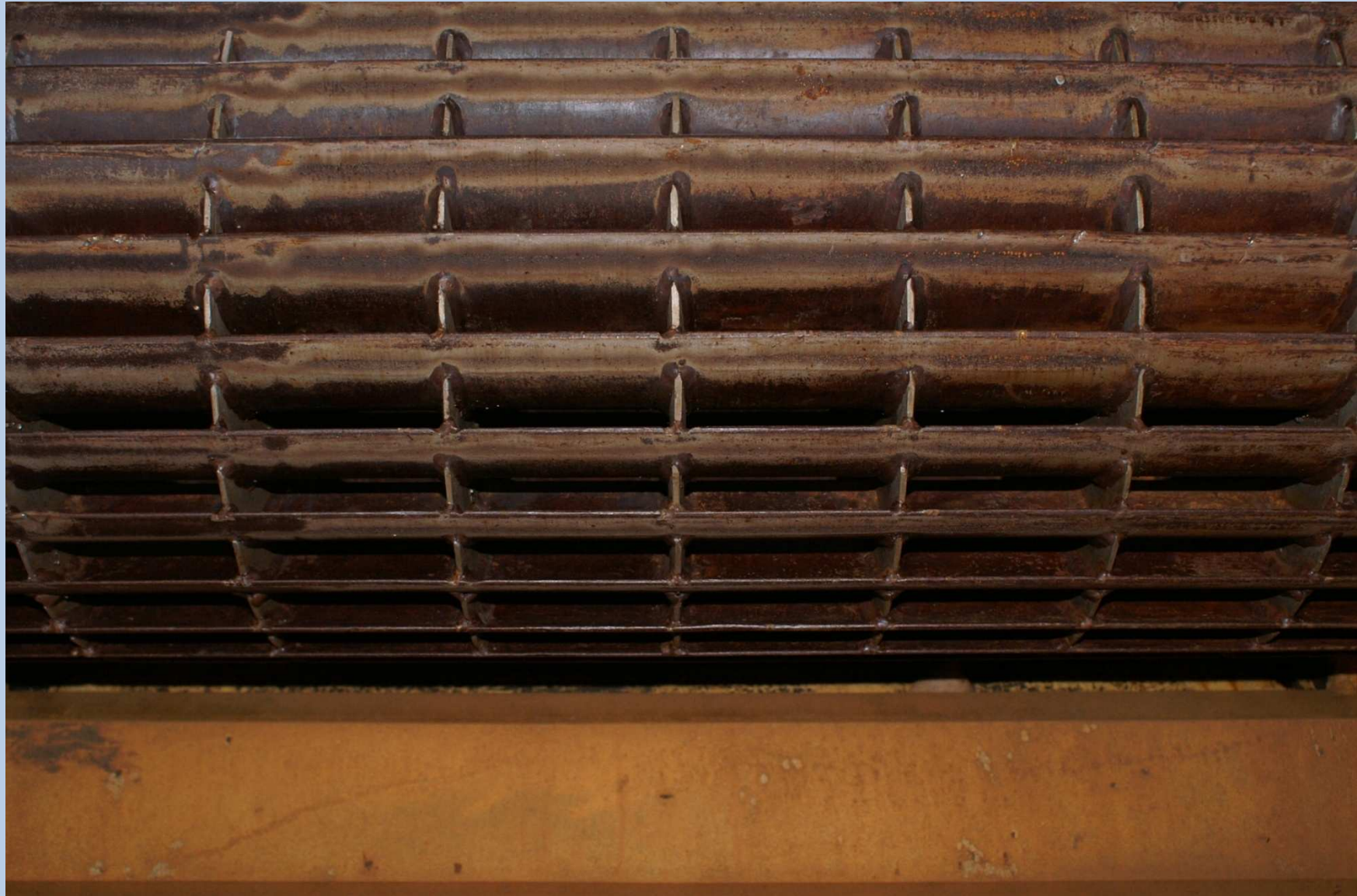


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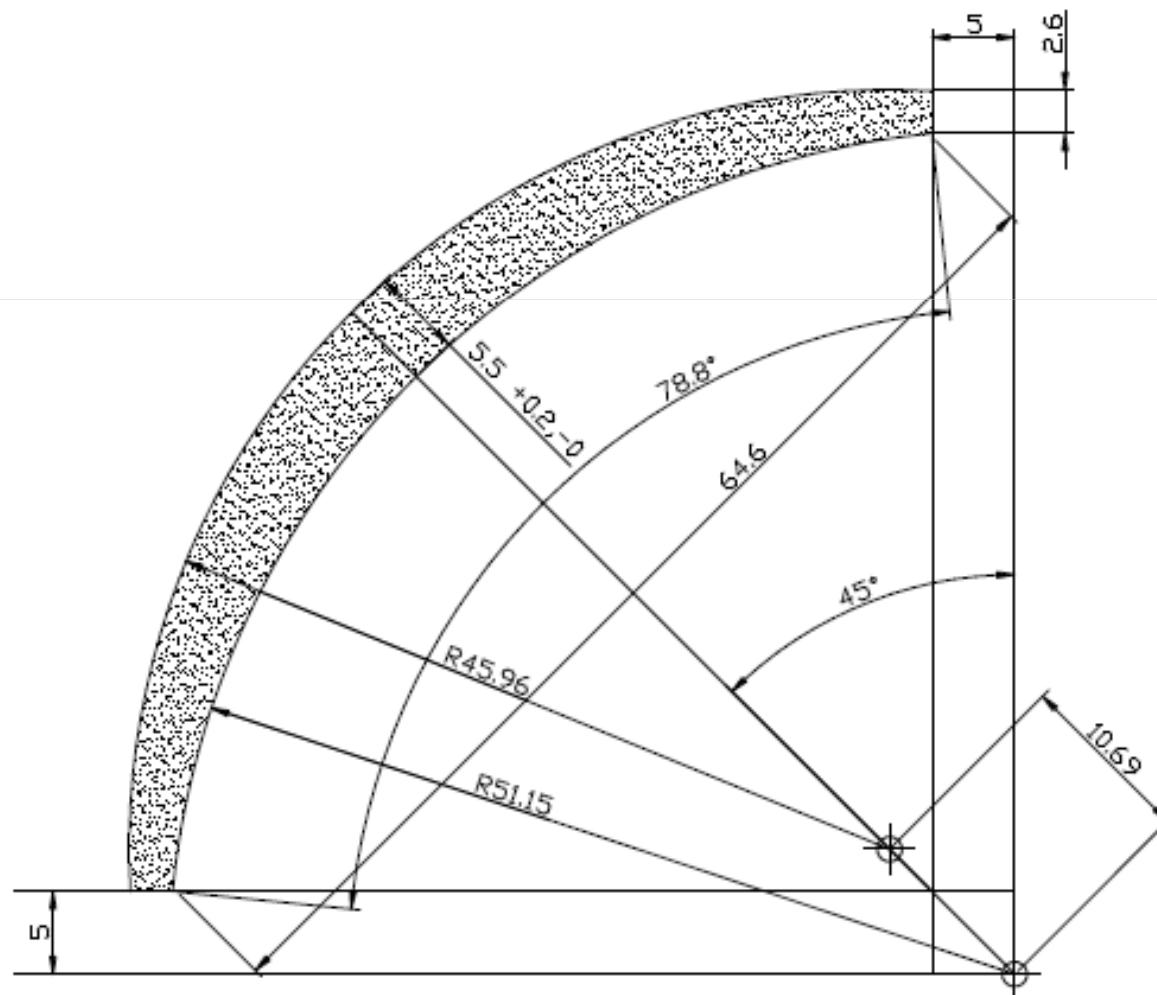
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Dress and Polish  
allround



Dress both  
Inlet and Outlet  
Edges

KUVANGO 1

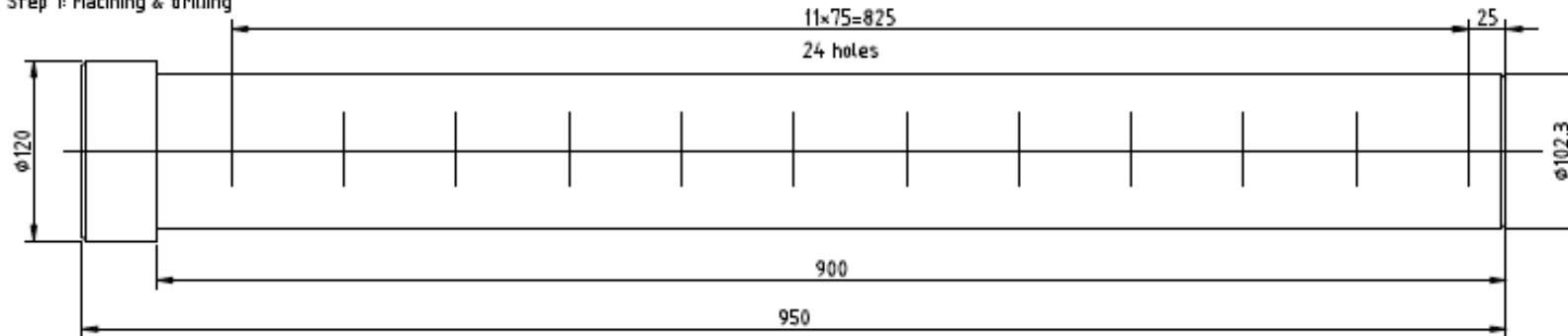
Pico & Micro  
CF325: Fixed  
Blade Profile  
28 Blades

2.1.1

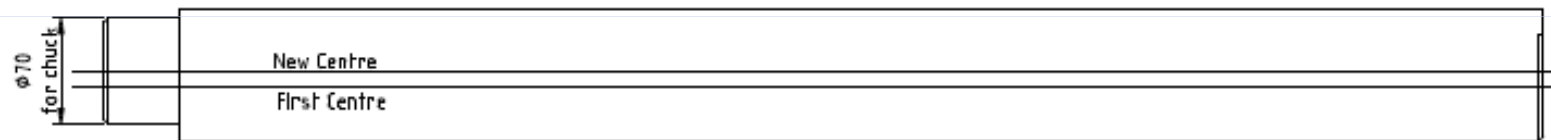




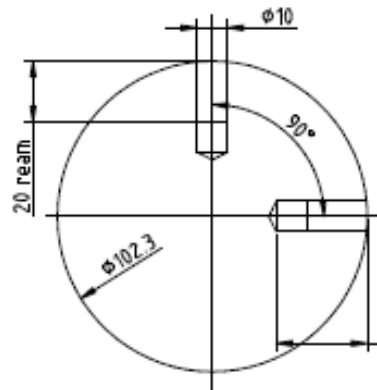
Step 1: Macining & drilling



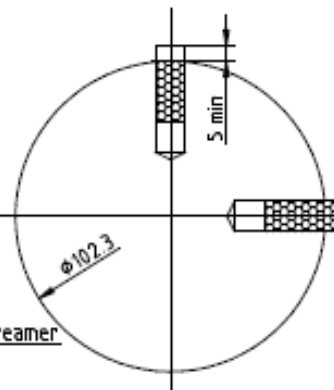
Step 3 and 4



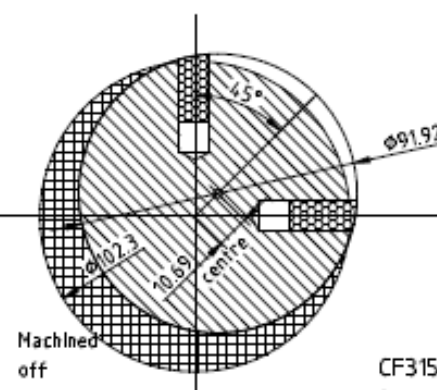
Step 1: Machning & drilling



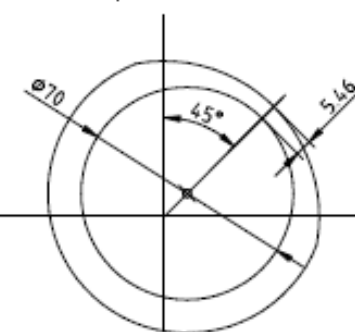
Step 2: Insert Pins [glue ?]



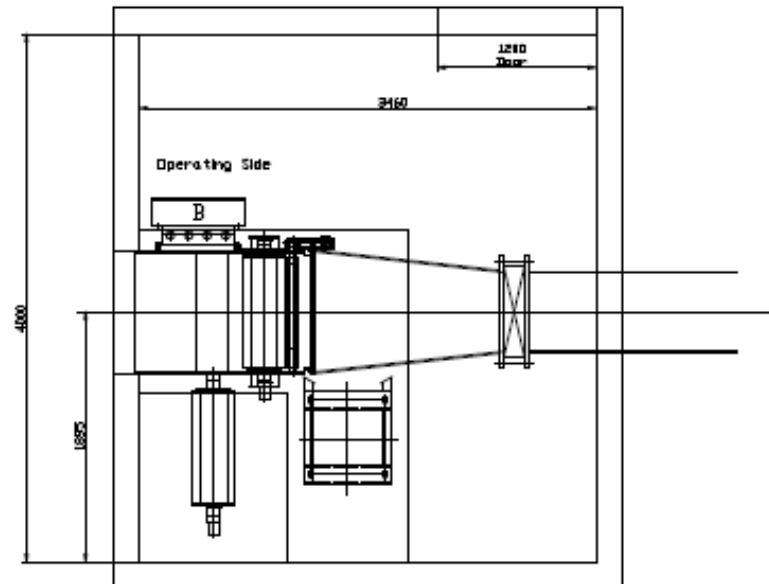
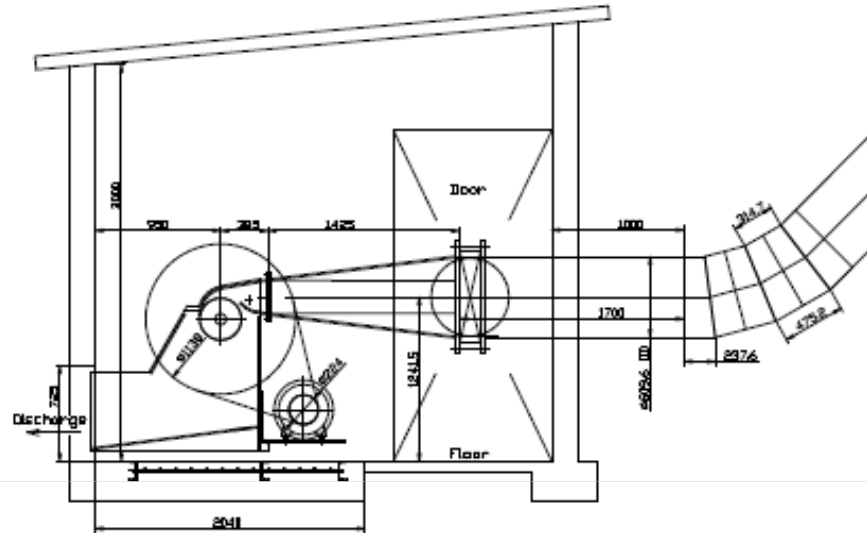
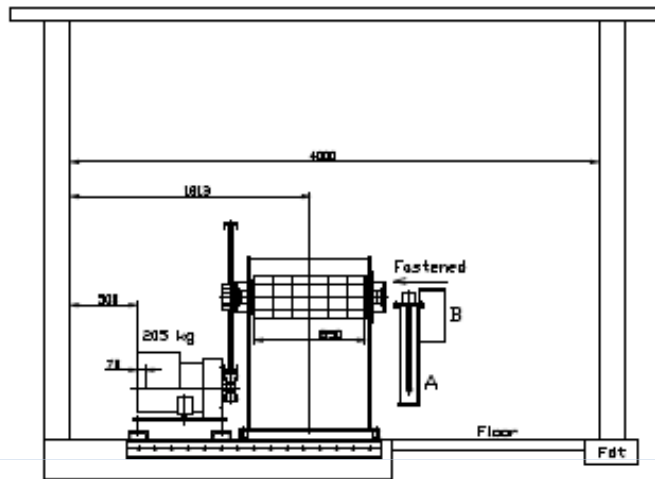
Step 3: Machine off-centre



Step 4: Machine  $\phi 70$



CF315x: Fixed  
 Blade Machining Jig: Shaft; 1 off  
 Steel  
 EXISTING 2.2.1

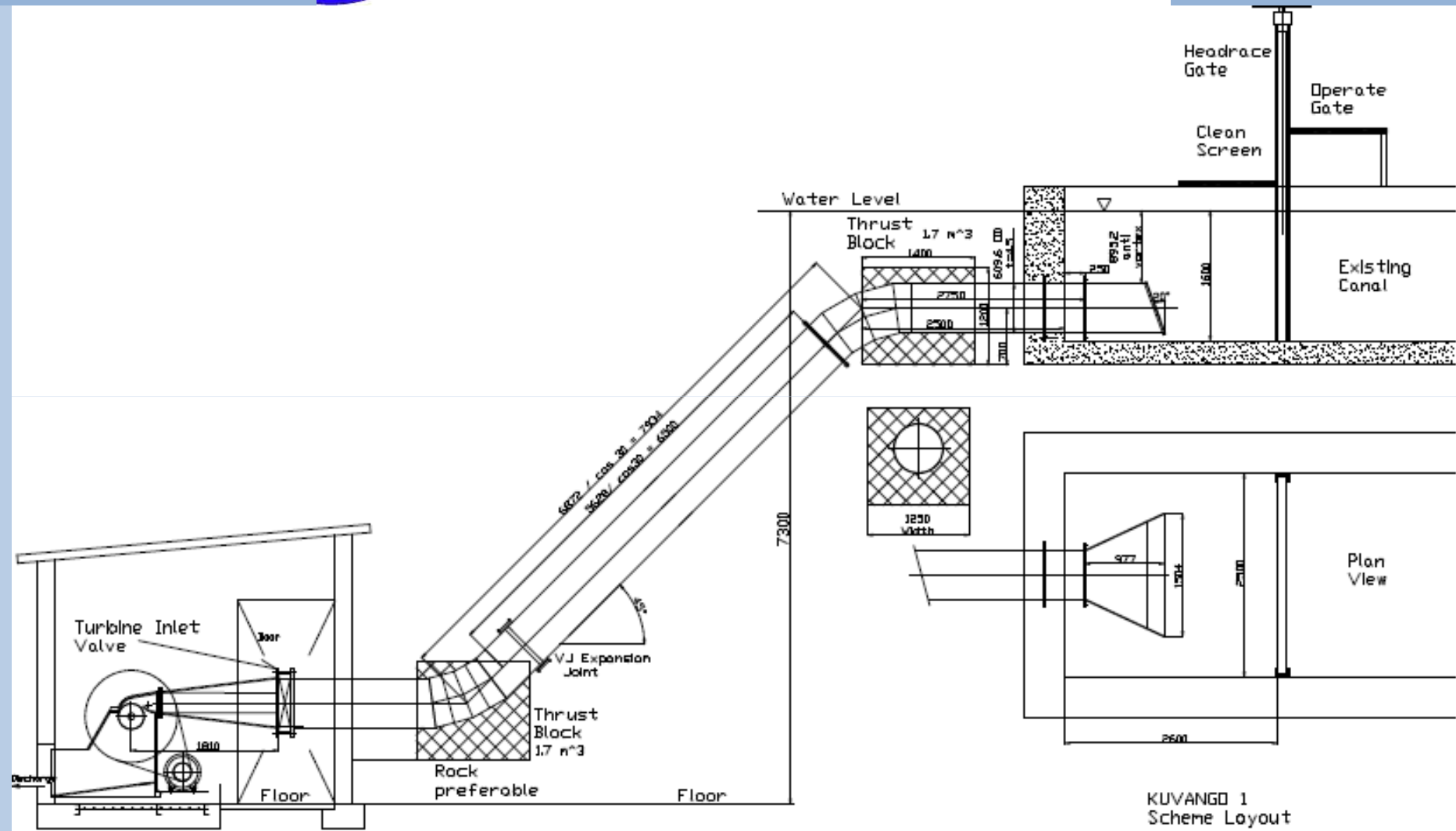


Flow = 608 l/s  
 Net Head = 6.0 m  
 Generator Power = 23.0 kW  
 Generator Rating = 28.5 kVA  
 Power Factor = 0.81

KUVANGO 1  
 Angola  
 Power Station  
 Layout

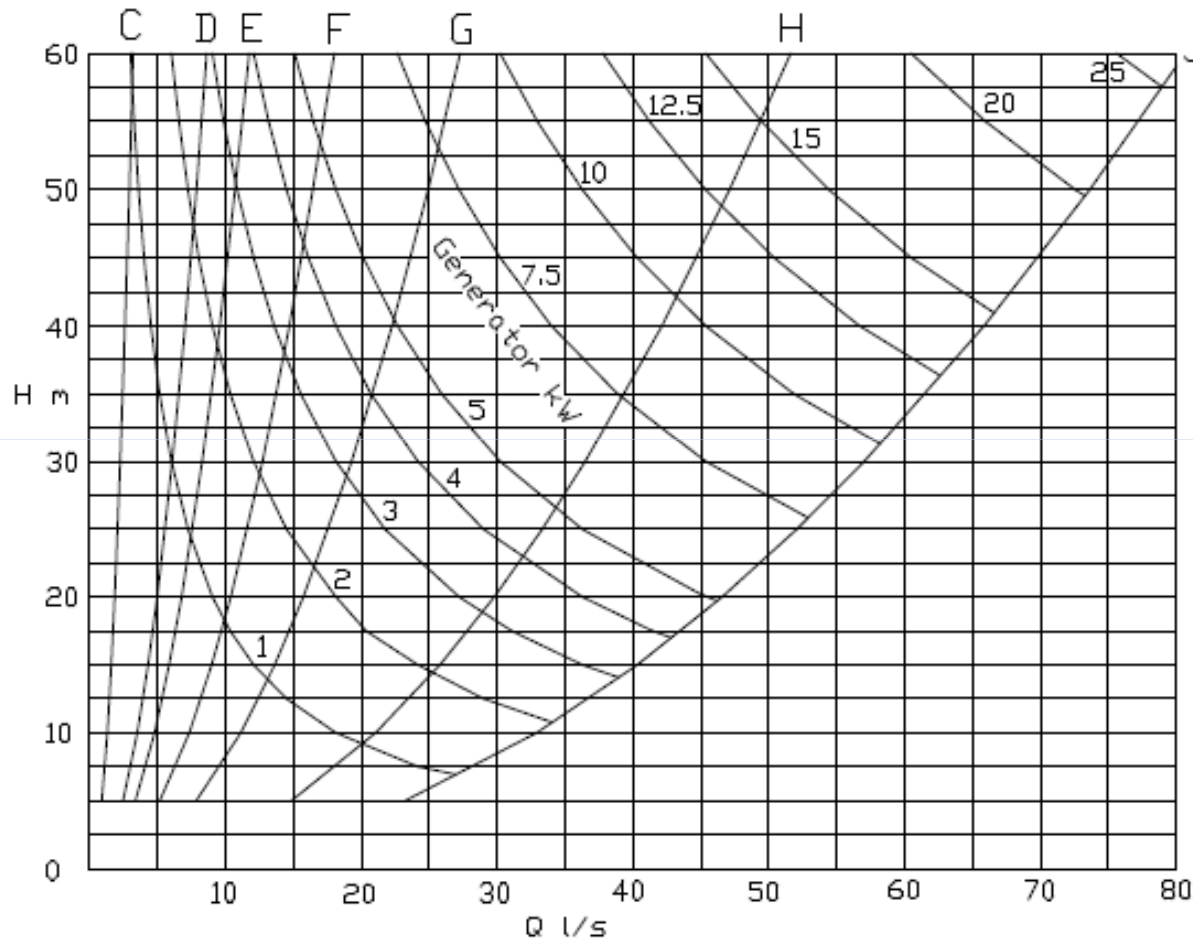
7





KUVANGO 1  
Scheme Layout

Scheme Layout



Bucket	Max. Jet dia. mm
B	6.6 not shown
C	11
D	18
E	21
F	26
G	32
H	44
J	55

Single jet Pelton  
 Performance Field

Standard is also  
 2-jet Pelton,  
 doubling flow  
 and power

Further Standard is  
 two wheels with four jets,  
 giving flow and power  
 four fold.



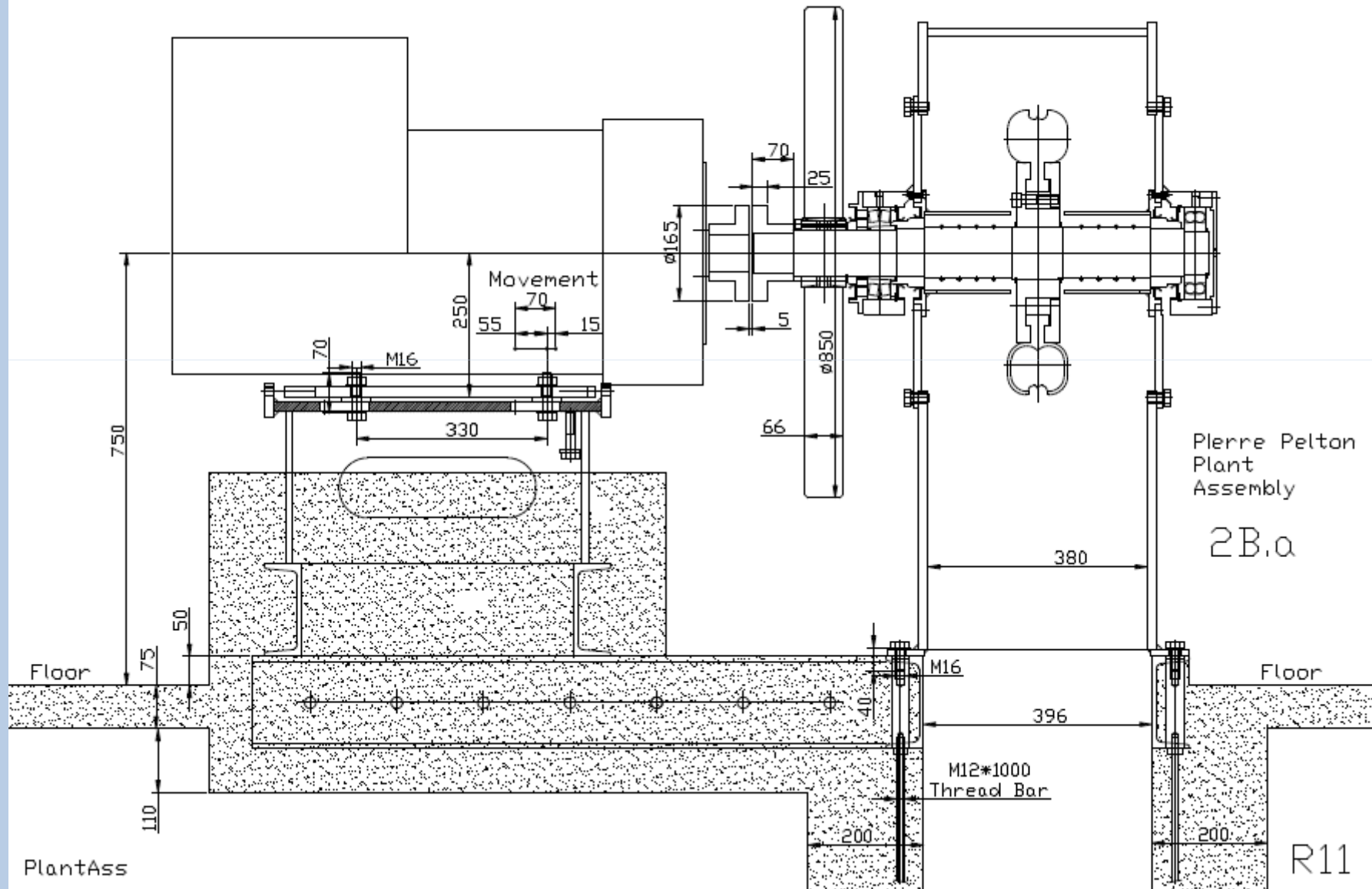
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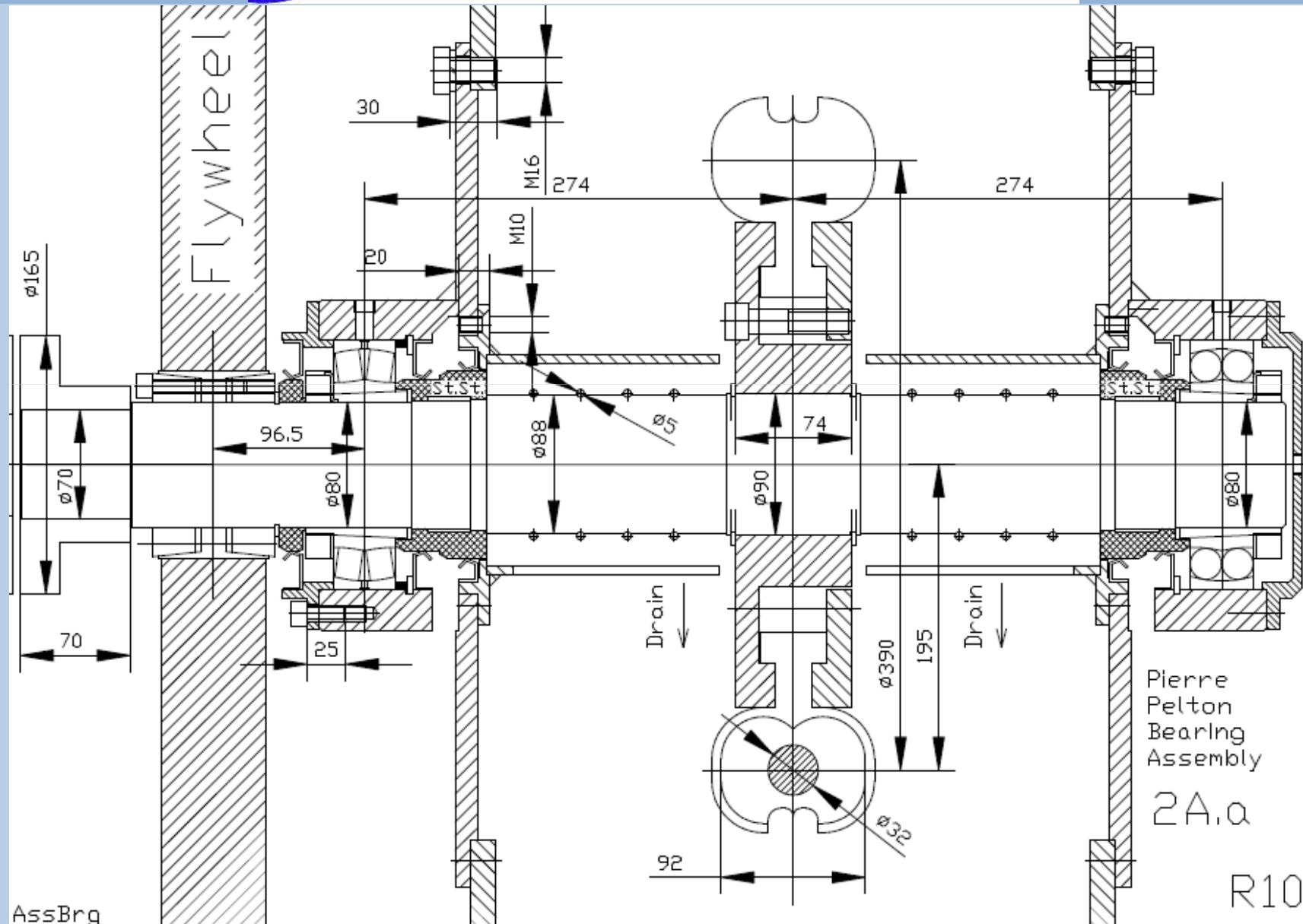
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Compression Spring:

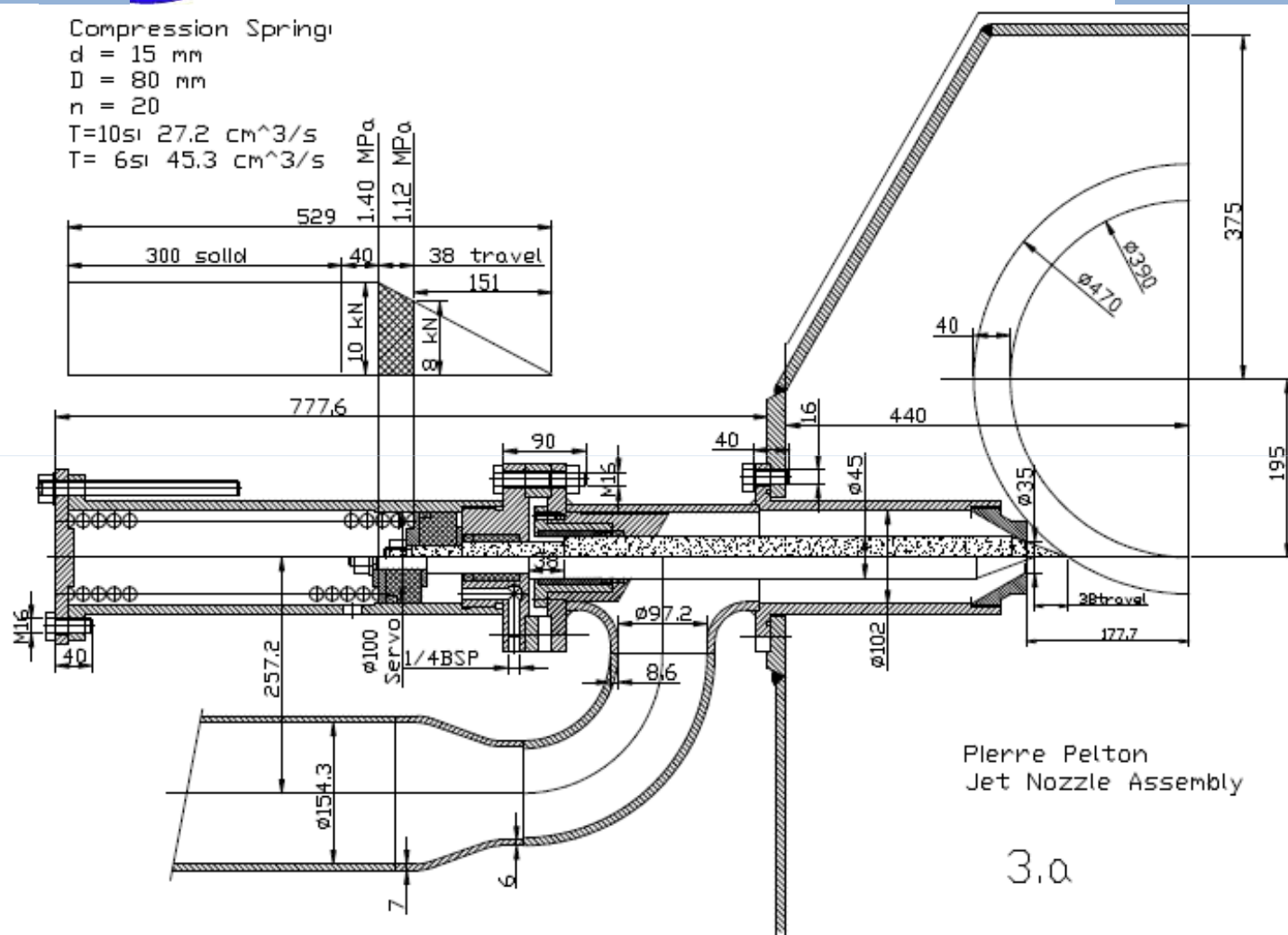
$d = 15 \text{ mm}$

$D = 80 \text{ mm}$

$n = 20$

$T = 10 \text{ si } 27.2 \text{ cm}^3/\text{s}$

$T = 6 \text{ si } 45.3 \text{ cm}^3/\text{s}$



Pierre Pelton  
 Jet Nozzle Assembly

3.a

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